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3     A cylinder liner is formed from a cylinder liner blank which includes a cylinder liner body having  
4     cylindrical sidewalls which define an internal diameter, an external diameter and a cylindrical  
5     lower extent. The cylinder liner blank is formed from a class of carbon alloy steels. A  
6     manufacturing method is shown for providing the cylinder liner blank with a flanged region at  
7     an upper extent of the cylindrical body by utilizing a cold forging process.

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